This page is mainly introduced the 1.4404 chemical information,mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of 1.4404,such as it is commonly used in bars, sheet,plates, steel coils, steel pipes,forged and other materials application.

Data Table for Grades Stainless Steels 1.4404

1.4404 Standard Number:		
ITEM	Standard Number	Descriptions
1	DIN EN 10088-1	Stainless steels - Part 1: List of stainless steels
2	DIN EN 10088-2	Stainless steels - Part 2: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for general purposes
3	DIN EN 10088-3	Stainless steels - Part 3: Technical delivery conditions for semi-finished products, bars, rods, wire, sections and bright products of corrosion resisting steels for general purposes
4	DIN EN 10088-4	Stainless steels - Part 4: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for construction purposes
5	DIN EN 10028-7	Flat products made of steels for pressure purposes - Part 7: Stainless steels
6	DIN EN 10088-5	Stainless steels - Part 5: Technical delivery conditions for bars, rods, wire, sections and bright products of corrosion resisting steels for construction purposes
7	DIN EN 10216-5 (2004)	Seamless steel tubes for pressure purposes - Technical delivery conditions - Part 5: Stainless steel tubes
8	DIN EN 10217-7	Welded steel tubes for pressure purposes - Technical delivery conditions - Part 7: Stainless steel tubes
9	DIN EN 10250-4	Open die steel forgings for general engineering purposes - Part 4: Stainless steels
10	DIN EN 10253-3	Butt-welding pipe fittings - Part 3: Wrought austenitic and austenitic-ferritic (duplex) stainless steels without specific inspection requirements
11	DIN EN 10253-4	Butt-welding pipe fittings - Part 4: Wrought austenitic and austenitic-ferritic (duplex) stainless steels with specific inspection requirements
12	DIN EN 10272	Stainless steel bars for pressure purposes
13	DIN EN 10296-2 (2005)	Welded circular steel tubes for mechanical and general engineering purposes - Technical delivery conditions - Part 2: Stainless steel
14	DIN EN 10297-2 (2005)	Seamless circular steel tubes for mechanical and general engineering purposes - Technical delivery conditions - Part 2: Stainless steel
15	DIN EN 10222-5	Steel forgings for pressure purposes - Part 5: Martensitic, austenitic and austenitic-ferritic stainless steels
16	DIN EN 10263-5	Steel rod, bars and steel wire for cold heading and cold extrusion - Part 5: Technical delivery conditions for stainless steels
17	DIN EN 10264-4 (2002)	Steel wire and wire products - Steel wire for ropes - Part 4: Stainless steel wire
18	DIN EN 10269	Steels and nickel alloys for fasteners with specified elevated and/or low temperature properties
19	DIN EN 10270-3	Steel wire for mechanical springs - Part 3: Stainless spring steel wire
20	DIN 1654-5 (1989)	Cold heading and cold extruding steels; technical delivery conditions for stainless steels

21	DIN 17224 (1982)	Stainless steel wire and strip for springs; technical delivery conditions
22	DIN 17440 (2001)	Stainless steels - Technical delivery conditions for drawn wire
23	DIN 17440 (1975)	Stainless steels - Technical delivery conditions for drawn wire
24	DIN 17441 (1997)	Stainless steels - Technical delivery conditions for cold rolled strips and slit coils strip and sheets cut from such strips for pressure purposes
25	DIN 17455 (1985)	Welded circular tubes of stainless steels for general requirements; technical delivery conditions
26	DIN 17456 (1985)	Seamless circular tubes of stainless steels for general requirements; technical delivery conditions
27	DIN 17457 (1985)	Welded circular tubes of austenitic stainless steels for special requirements; technical delivery conditions
28	DIN 17458 (1985)	Seamless circular tubes of austenitic stainless steels for special requirements; technical delivery conditions
29	DIN 5512-3	Materials for rail vehicles - Steels - Part 3: Stainless steel flat products; Selected standard

1.4404 Chemical composition(mass fraction)(wt.%)

Chemical	Min.(%)	Max.(%)
C		0.07
Si		1.00
Mn		2.00
P		0.045
S		0.015
Cr	16.5	18.5
Mo	2.00	2.50
Ni	10.0	13.0
N		0.11

1.4404 Physical Properties

Tensile strength	115-234	σb/MPa
Yield Strength	23	σ 0.2 ≥/MPa
Elongation	65	δ5≥ (%)
ψ	-	ψ≥ (%)
Akv	-	Akv≥/J
HBS	123-321	-
HRC	30	-

1.4404 Mechanical Properties

Tensile strength	231-231	σb/MPa
Yield Strength	154	σ 0.2 ≥/MPa
Elongation	56	δ5≥(%)
ψ	-	ψ≥(%)
Akv	-	Akv≥/J
HBS	235-268	-
HRC	30	-

1.4404 Heat Treatment Regime

Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

1.4404 Range of products

Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot-Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

We can produce Stainless Steels the specifications follows:

Note:
(1) listed in the table apex diameter (d), to steel thickness (a) multiples said.
(2) in the ASTM A6 standard specified scope can meet any additional conditions.
(3) from the standard for 50 mm (2 in).
Mechanical properties
Mechanische Eigenschaften
Caracteristiques mecaniques
ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d’elasticite minimale
Rm Tensile strength / Zugfestigkeit / Resistance a la traction
A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal
J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc

Round bar:
Diameter : 1mm-2000mm

Square bar:
Size: 50mm * 50mm-600mm *600mm
Plate steel/flat bar:
Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm
Tube/pipe:
Size: OD: 6-219mm WT: 1-35 mm.
Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm
Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm
Length: We can supply any length based on the customer's requirement.
Forging/hot rolling/ extrusion of steel.
Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes
Finished goods condition: hot forging/hot rolling + annealing/normalizing + tempering/quenching + tempering/any conditions based on the customer's requirement
Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on the customer's requirement
Furnaces for metallurgical processing: electrode arc + LF/VD/VOD/ESR/Vacuum consumable electrode.
Ultrasonic inspection: 100% ultrasonic inspection for any inperfections or based on the customer's requirement.
UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402
Excellent service for all kinds of industries, with advantages of technologies, equipment and price.
We serve you with our honesty, integrity, and professionality.