

This page is mainly introduced the LW20 chemical information,mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of LW20, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

## **Data Table for Grades Stainless Steels LW20**

LW20 Standard Number:			
ITEM	Standard Number	Descriptions	
1	BS 6323-8	Specification for seamless and welded steel tubes for automobile , mechanical and general engineering purposes. Specific requirements for longitudinally welded stainless steel tubes	

LW20 Chemical composition(mass fraction)(wt.%)				
Chemical	Min.(%)	Max.(%)		
С		0.03		
Si		1.00		
Mn		2.00		
Р		0.045		
S		0.030		
Cr	17.00	19.00		
Ni	9.00	12.00		
Мо				

LW20 Physical Properties				
Tensile strength	115-234	σb/MPa		
Yield Strength	23	σ 0.2 ≥/MPa		
Elongation	65	δ5≥ (%)		
Ψ	-	ψ≥ (%)		
Akv	-	Akv≥/J		
HBS	123-321	-		
HRC	30	-		

LW20 Mechanical Properties				
Tensile strength	231-231	σb/MPa		
Yield Strength	154	σ 0.2 ≥/MPa		



## LW20 Chemical information, Mechanical properties

Physical properties, Mechanical properties, Heat treatment, and Micro structure

Elongation	56	δ5≥(%)	
Ψ	-	ψ≥(%)	
Akv	-	Akv≥/J	
HBS	235-268	-	
HRC	30	-	

LW20 Heat Treatment Regime				
Annealing	Quenching	Tempering	Normalizing	Q & T
√	√	√	√	√

LW20 Range of products				
Product type	Products	Dimension	Processes	Deliver Status
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID- WASHED, Shot Blasting
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot- Rolled	Annealed, Solution and Aging, Q+T, ACID- WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID- WASHED

We can produce Stainless Steels the specifications follows: