

This page is mainly introduced the X5CrNiCuNb17-4-4, 1.4548, AISI 630, UNS S17400 chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, etc. It also contains the use of X5CrNiCuNb17-4-4, 1.4548, AISI 630, UNS S17400, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

## Data Table for Grades Stainless Steels

### X5CrNiCuNb17-4-4, 1.4548, AISI 630, UNS S17400

#### X5CrNiCuNb17-4-4, 1.4548, AISI 630, UNS S17400 Standard Number:

| ITEM | Standard Number           | Descriptions                                                                                                                                                                                   |
|------|---------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1    | SAE AMS 5342E (2006)      | Steel, Corrosion-Resistant, Investment Castings 16Cr - 4.1Ni - 0.28Cb (Nb) - 3.2Cu Homogenization, Solution, and Precipitation Heat Treated (H1100) 130 ksi (896 MPa) Tensile Strength (17-4)  |
| 2    | SAE AMS 5343E (2006)      | Steel, Corrosion-Resistant, Investment Castings 16Cr - 4.1Ni - 0.28Cb (Nb) - 3.2Cu Homogenization, Solution, and Precipitation Heat Treated (H1000) 150 ksi (1034 MPa) Tensile Strength (17-4) |
| 3    | SAE AMS 5344F (2007)      | Steel, Corrosion-Resistant, Investment Castings 16Cr - 4.1Ni - 0.28Cb - 3.2Cu Homogenization, Solution, and Precipitation Heat Treated (H900) 180 ksi (1241 MPa) Tensile Strength (17-4)       |
| 4    | SAE AMS 5604G (2013)      | Steel, Corrosion Resistant, Sheet, Strip, and Plate 16.5Cr - 4.0Ni - 4.0Cu - 0.30Cb Solution Heat Treated, Precipitation Hardenable                                                            |
| 5    | SAE AMS 5622F (2013)      | Steel, Corrosion-Resistant, Bars, Wire, Forgings, Tubing, and Rings 16Cr - 4.0Ni - 0.30Cb - 4.0Cu Solution Heat Treated, Precipitation Hardenable Consumable Electrode Remelted                |
| 6    | SAE AMS 5643/H1150 (2013) | Steel, Corrosion-Resistant, Bars, Wire, Forgings, Tubing and Rings 16Cr - 4.0Ni - 0.30Cb (Nb) - 4.0Cu Solution and Precipitation Heat Treated (H1150)                                          |
| 7    | SAE AMS 5643S (2013)      | Steel, Corrosion-Resistant, Bars, Wire, Forgings, Tubing, and Rings 16Cr - 4.0Ni - 0.30Cb - 4.0Cu Solution Heat Treated, Precipitation Hardenable                                              |
| 8    | EN 10088-2                | Stainless steels. Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for general purposes                                                                   |

#### X5CrNiCuNb17-4-4, 1.4548, AISI 630, UNS S17400 Chemical composition(mass fraction)(wt.%)

| Chemical | Min.(%) | Max.(%) |
|----------|---------|---------|
| C        |         | 0.07    |
| Si       |         | 1.00    |
| Mn       |         | 1.00    |
| Cr       | 15.00   | 17.50   |
| Ni       | 3.00    | 5.00    |
| Cu       | 3.00    | 5.00    |

|    |      |      |
|----|------|------|
| Nb | 0.15 | 1.45 |
|----|------|------|

### X5CrNiCuNb17-4-4, 1.4548, AISI 630, UNS S17400 Physical Properties

|                  |         |                          |
|------------------|---------|--------------------------|
| Tensile strength | 115-234 | $\sigma_b$ /MPa          |
| Yield Strength   | 23      | $\sigma_{0.2} \geq$ /MPa |
| Elongation       | 65      | $\delta 5 \geq$ (%)      |
| $\psi$           | -       | $\psi \geq$ (%)          |
| Akv              | -       | Akv $\geq$ /J            |
| HBS              | 123-321 | -                        |
| HRC              | 30      | -                        |

### X5CrNiCuNb17-4-4, 1.4548, AISI 630, UNS S17400 Mechanical Properties

|                  |         |                          |
|------------------|---------|--------------------------|
| Tensile strength | 231-231 | $\sigma_b$ /MPa          |
| Yield Strength   | 154     | $\sigma_{0.2} \geq$ /MPa |
| Elongation       | 56      | $\delta 5 \geq$ (%)      |
| $\psi$           | -       | $\psi \geq$ (%)          |
| Akv              | -       | Akv $\geq$ /J            |
| HBS              | 235-268 | -                        |
| HRC              | 30      | -                        |

### X5CrNiCuNb17-4-4, 1.4548, AISI 630, UNS S17400 Heat Treatment Regime

| Annealing | Quenching | Tempering | Normalizing | Q & T |
|-----------|-----------|-----------|-------------|-------|
| √         | √         | √         | √           | √     |

### X5CrNiCuNb17-4-4, 1.4548, AISI 630, UNS S17400 Range of products

| Product type    | Products                        | Dimension         | Processes                                   | Deliver Status                                                |
|-----------------|---------------------------------|-------------------|---------------------------------------------|---------------------------------------------------------------|
| Plates / Sheets | Plates / Sheets                 | 0.08-200mm(T)*W*L | Forging, hot rolling and cold rolling       | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Steel Bar       | Round Bar, Flat Bar, Square Bar | Φ8-1200mm*L       | Forging, hot rolling and cold rolling, Cast | Black, Rough Turning, Shot Blasting,                          |
|                 |                                 |                   |                                             |                                                               |

|               |                                          |                            |                                   |                                                               |
|---------------|------------------------------------------|----------------------------|-----------------------------------|---------------------------------------------------------------|
| Coil / Strip  | Steel Coil /Steel Strip                  | 0.03-16.0x1200mm           | Cold-Rolled & Hot-Rolled          | Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting |
| Pipes / Tubes | Seamless Pipes/Tubes, Welded Pipes/Tubes | OD:6-219mm x WT:0.5-20.0mm | Hot extrusion, Cold Drawn, Welded | Annealed, Solution and Aging, Q+T, ACID-WASHED                |

## We can produce Stainless Steels the specifications follows:

Note:

- (1) listed in the table apex diameter (d), to steel thickness (a) multiples said.
- (2) in the ASTM A6 standard specified scope can meet any additional conditions.
- (3) from the standard for 50 mm (2 in).

Mechanical properties

Mechanische Eigenschaften

Caracteristiques mecaniques

ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d'élasticité minimale

Rm Tensile strength / Zugfestigkeit / Resistencia a la tracción

A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal

J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc

Round bar:

Diameter : 1mm-2000mm

Square bar:

Size: 50mm \* 50mm-600mm \*600mm

Plate steel/flat bar:

Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm

Tube/pipe:

Size: OD: 6-219mm WT: 1-35 mm.

Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm

Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm

Length: We can supply any length based on the customer's requirement.

Forging/hot rolling/ extrusion of steel.

Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes

Finished goods condition: hot forging/hot rolling + annealing/normalizing + tempering/quenching + tempering/any conditions based on the customer's requirement

Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on the customer's requirement

Furnaces for metallurgical processing: electrode arc + LF/VD/VOD/ESR/Vacuum consumable electrode.

Ultrasonic inspection: 100% ultrasonic inspection for any imperfections or based on the customer's requirement.

UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402

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We serve you with our honesty, integrity, and professionalism.